

Huizhou WinPow Electronic Co., Ltd.

惠州市威源电子有限公司

LR6 AA Size



TECHNICAL SPECIFICATION FOR ALKALINE ZINC MANGANESE DIOXIDE BATTERY

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APPROVED BY:

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SPEC.NO: **WPref--06B--E**

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The Manufacturer reserves the right to modify product specification and data stated herein without prior notice.

1. Scope

This specification defines the technical requirements for LR6-plus alkaline battery.

Cross References: ATC IEC JIS GB (CHINA)
 LR6 LR6 AM-3 LR6

2. Purpose

To assure that any LR6 battery manufactured or procured by WinPow will meet or exceed our customers expectations.

3. Reference Document

IEC 60086-1:2000 *···Primary Batteries-Part1:General*
 IEC 60086-2:2000 *···Primary Batteries-Part2:Physical and Electrical Specification*
 GB/T 7112-1998 *···Zinc-Manganese Dry Batteries of R03,R1,R6,R14and R20 Alkaline Zinc-Manganese Dry Batteries of LR03,LR1,LR6,LR14and LR20*

4. Chemical System

Alkaline Zinc-Manganese Dioxide (KOH Electrolyte),
MERCURY AND CADMIUM ARE NOT ADDED IN THE BATTERY

5. Nominal Voltage: 1.5volt

6. Weight: approximate 23.0g

7. Jacket: Foil Label

8. Nominal Capacity

2450mah (Conditions: 43 Ω discharge 4hours per day at 20±2℃, end point voltage 0.9v)

9. Electrical Characteristics

	Off-load Voltage (v)	On-load Voltage (v)	Short circuit current	Acceptance Standard
Initial within 30 day	1.58	1.50	8.0	GB2828 commonly I sampling AQL=0.4
After 12 months	1.55	1.45	6.0	

conditions: 3.9 Ω ±0.5% load resistance, measuring time 0.3 seconds, temperature at 20±2℃, the hairspring type ampere meter with ±0.5% accuracy (0.5level) shall be used.

10. Service Time (condition: test temp. 20±2℃, tested within 30 days after delivery)

Discharge Condition			IEC Standard	Average Minimum Discharge Time	
Discharge load	Daily discharge time	End Point Voltage (v)		Initial within 30 day	After 12mth at 20±2℃
43Ω	4h	0.9	60h	88h	81.5h
3.9Ω	1h	0.8	4.0h	340minutes	300minutes
10Ω	1h	0.9	11.0h	19h	17.5h
1.8Ω	15sec/min	0.9	320cycles	600cycles	540cycles
3.9Ω	24h	0.9	--	340minutes	320minutes

Satisfaction standard: 9 pieces of battery will be tested for each discharging standard.

The result of the average discharging time from each discharging standard shall be equal to or more than the average minimum time requirement.

11. Electrolyte Leakage Proof Characteristics

Item	Condition	Period	Characteristics	Acceptance standard
Over-discharge leakage test	10Ω continuous discharge at temp. 20±2°C, Relative Humidity: 60±15%RH	48hours	There shall be no deformation exceeding the specified dimensions, nor leakage recognized by human eye	N=9 Ac=0 Re=1
High temp. storage leakage test	At temp. 45±2°C, Relative Humidity: Less than 65% RH	90days		N=40 Ac=1 Re=2
	At temp. 60±2°C Relative Humidity: 90±5%RH	20 days		

12. Safety Characteristics

Item	Condition	Period	Characteristics	Acceptance standard
Short circuit test characteristics	Temp.: 20±2°C	24hours	There shall be no explosion * of battery	N=5 Ac=0 Re=1
Abusive test characteristics	At temp. 20±2°C, short circuit 4 pieces of battery in series, one of the 4 battery has to be connected with its polarity reversed	24hours		N=20 Ac=0 Re=1

* An instantaneous release wherein solid matter from any part of the battery is propelled to a distance greater than 25 cm away from the battery.

13. Caution for Use

- (1) Since the battery is not manufactured for recharging, there are risks of electrolyte leakage or causing damage to the device if the battery is charged.
- (2) The battery shall be installed with its “+” and “-” in correct position.
- (3) Short-circuiting, heating, disposing of into fire and disassembling the battery are prohibited.
- (4) Avoid using old and new batteries together.

14. Shelf Life

5 years after delivery under proper storage condition.

15. Discharge Curves

- a. 10Ω-24h/d 10Ω-1h/d(**Page 3**)
- b. 43Ω-4h/d 3.9Ω-1h/d(**Page 4**)

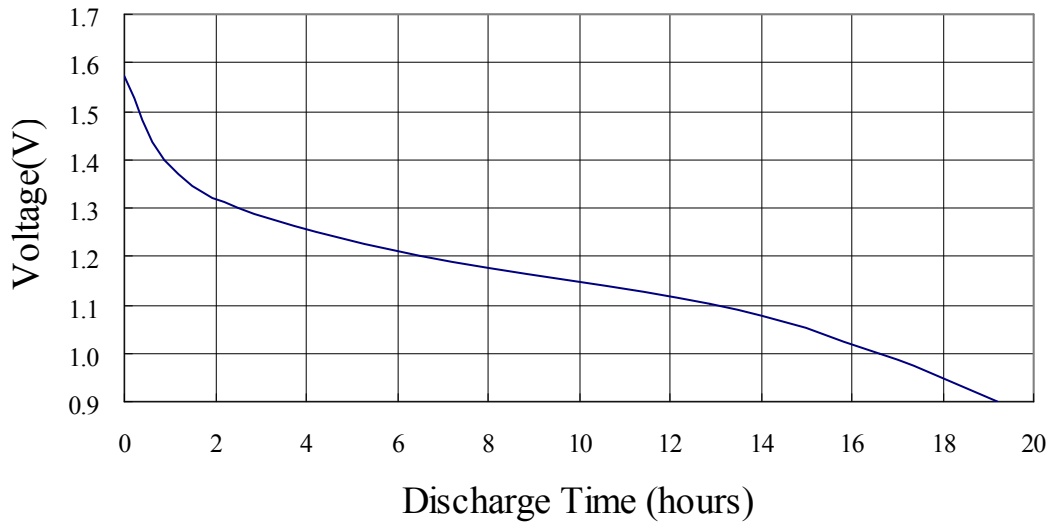
16. Expiry Period Marking:

- a. Production date and shelf life 3 years marked on the finished cell.
- b. For private, can mark according to customer's requirements.

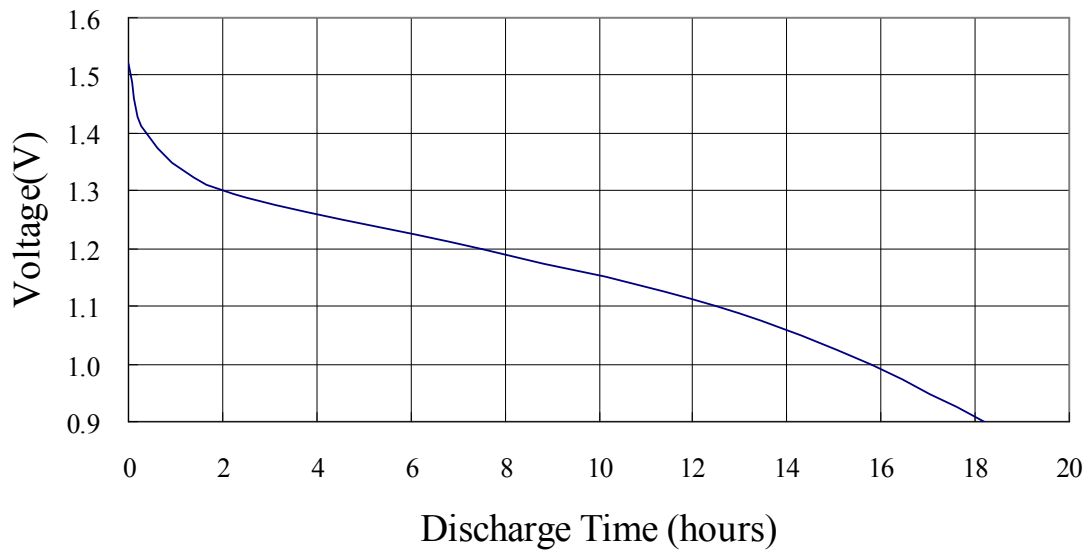
17. Battery Dimension(mm) Page 5

18. Battery Structure Page 5

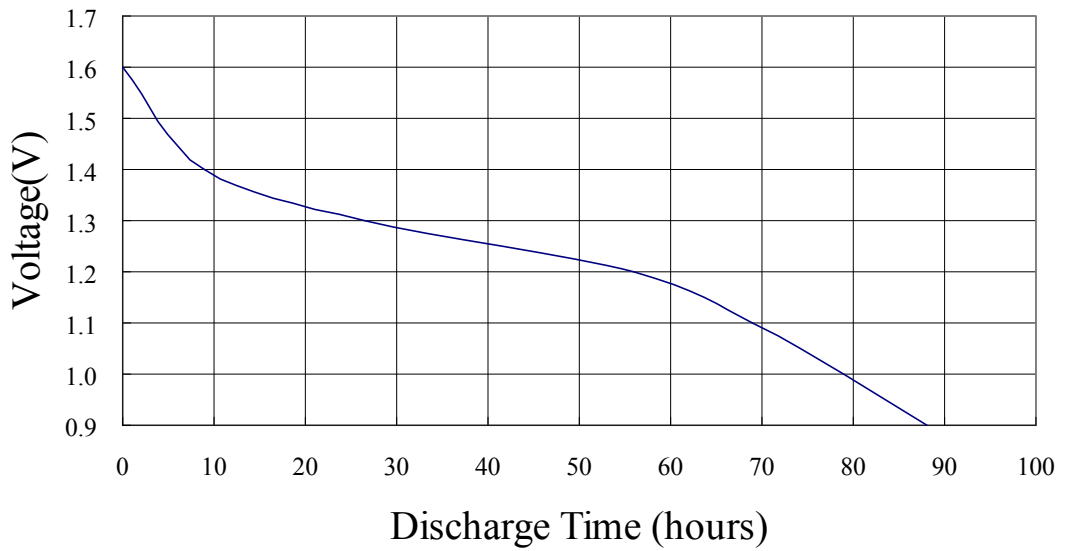
10 Ω Continuous Discharge Curve



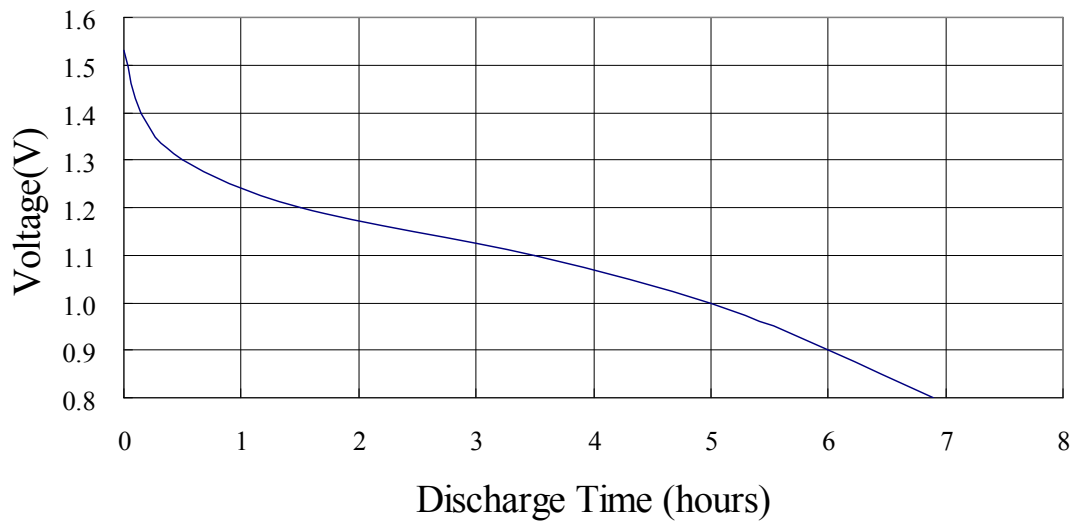
10 Ω 1 hour/day Discharge Curve



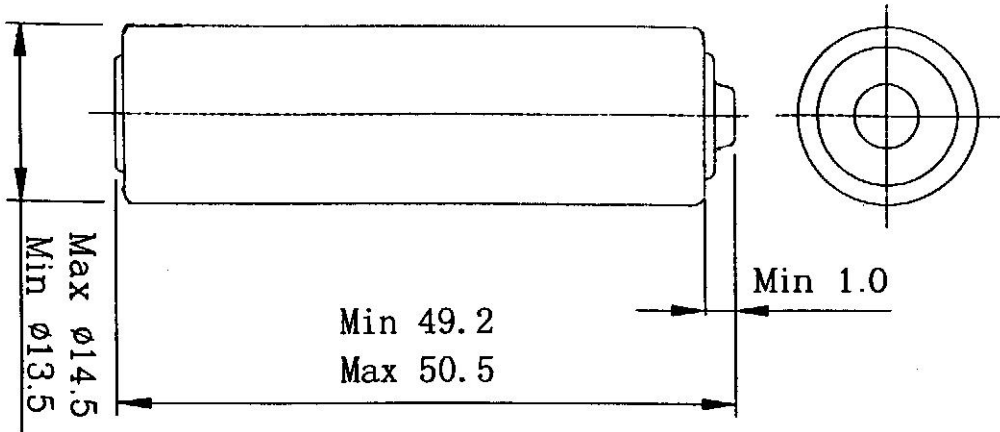
43 Ω 4hour/day Discharge Curve



3.9 Ω 1hour/day Discharge Curve



BATTERY DIMENSION



BATTERY STRUCTURE

